


### GENERAL INFORMATION

Product	COLD PRESSED PASSION FRUIT SEED OIL	
INCI Name	Passiflora edulis seed oil	
Scientific Name	Passiflora edulis	
Common Name	Passion Fruit	
Plant Part Used	Seed	
Composition	100% vegetable oil of passion fruit seeds	
Origin	Northern coast of Peru	
HS Code	1515.90.00.90	
Description	<p>Naturik Passion Fruit Seed Oil is a cold pressed oil obtained from the seeds of the Passion Fruit grown and sustainably harvested in the northern coast of Peru. Its main benefits are:</p> <ul style="list-style-type: none"><li>- Our oil is mechanically extracted through a cold pressing process without the use of chemicals or solvents at low temperatures preserving their essential fatty acids and tocopherols.</li><li>- Contains 86% unsaturated fatty acids with 70% of linoleic acid (Omega-6) and 15% of oleic acid (Omega-9).</li><li>- It is high in natural occurring tocopherols (antioxidants) with 499 mg/kg and does not require additives or chemical preservatives to maintain its freshness and stability through time.</li><li>- It is Kosher, Non-GMO, Gluten Free, Vegan and it is an ideal oil for Ketogenic diet.</li></ul>	
Food Intended Uses	Due to its light fruity flavor and aroma it can be consumed directly or added to salad dressings, vegetables, pastas, yogurts and smoothies.	
Food Properties	Due to its high concentration of monounsaturated and polyunsaturated fatty acids, it helps support healthy blood pressure and cholesterol levels within a normal range and improves immune function.	
Cosmetic Intended Uses	<p>Passion Fruit seed oil is suitable for use in sunscreen products, bath and massage oils, day moisturizing creams, body lotions, skin balms and soaps.</p> <ul style="list-style-type: none"><li>- Solubility: Lipo-soluble</li><li>- Application concentrations: 1 - 5 %</li></ul>	
Cosmetic Properties	Passion Fruit seed oil is high in linoleic acid (Omega 6) with 70%, which gives regenerative properties to the oil and is ideal for use on stressed, irritated skin. It is an emollient agent leaving the skin soft and smooth. It is light and non-greasy, making it easily absorbed and won't clog the skin.	
Process	Selecting and cleaning, low temperature drying, cold pressing, filtering and packing.	
Shelf Life	18 months, as long as the package is store sealed at recommended conditions.	
Storage & Shipping Conditions	Store the product in a cool and dry place at room temperature under 25 °C with relative humidity under 65% and away from sunlight.	

<b>Seasonality</b>	High from April to November. Medium from December to March.
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### GUARANTEES

<b>Non-GMO</b>	Our cold pressed passion fruit seed oil is produced without the use of any input or raw material that can proceed from Genetically Modified Organisms (GMO).
<b>Allergen Free</b>	Our cold pressed passion fruit seed oil is produced without the use of any input or raw material that may contain allergens.
<b>Gluten Free</b>	Our cold pressed passion fruit seed oil is produced without the use of any input or raw material that may contain gluten.
<b>Irradiation Free</b>	Our cold pressed passion fruit seed oil is produced from passion fruit seeds that are free from irradiation.

### CERTIFICATIONS

<b>Kosher</b>		Orthodox Union
<b>BRC</b>		NSF International
<b>GMP</b>		NSF International
<b>HACCP</b>		NSF International
<b>Ethical Biotrade</b>		Union for Ethical Biotrade

### SUSTAINABLE SOURCING AND SOCIAL RESPONSIBILITY

<p>We source our premium raw materials from our own crops and through direct partnerships with small farmers from several communities in the coastal plains, Andean highlands and the Amazon rainforest following social and environmental principles and contributing directly to regional development and environmental preservation. We were recognized as a member of the Union for Ethical BioTrade (UEBT) in 2014, an international non-profit association that promotes ethical trade of ingredients originating from native biodiversity. Being a member of UEBT certifies our commitment to biodiversity conservation, respect for traditional knowledge, and equitable sharing of benefits throughout the supply chain.</p>	
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### SENSORIAL CHARACTERISTICS

Parameter	Specification	Test Method
Color	Light bright yellow	Visual
Taste	Characteristic, without foreign flavors	Organoleptic
Aroma	Characteristic, without foreign odors	Organoleptic
Appearance	Liquid	Visual

### PHYSICOCHEMICAL CHARACTERISTICS

Parameter	Specification	Test Method
Free Fatty Acids	$\leq 1.0$ g Oleic Acid/100g	ISO 660. 2009
Peroxide Value	$\leq 10$ meq of O <sub>2</sub> /kg of Oil	AOAC 965.33. 2012 or ISO 3960.2007
Refractive Index (at 25°C)	1.474	AOCS Cc 7-25. 2009
Saponification Value	180.00 – 195.00 mg KOH/g of Oil	AOAC 920.160. 2005
Density (at 25°C)	0.90 – 0.93 g/cm <sup>3</sup>	ISO 6883. 2007
Iodine Value	125.00 – 140.00 g/100g	AOAC 920.158. 2005

### CONTAMINANTS

Parameter	Specification	Test Method
Lead	$< 1.0$ mg/kg	ICP – MS Atomic Absorption
Cadmium	$< 1.0$ mg/kg	ICP – MS Atomic Absorption
Mercury	$< 0.1$ mg/kg	ICP – MS Atomic Absorption
Arsenic	$< 1.0$ mg/kg	ICP – MS Atomic Absorption
Total Aflatoxins (B1+B2+G1+G2)	$\leq 4$ ug/kg	LC-MS/MS
Aflatoxin B1	$\leq 2$ ug/kg	LC-MS/MS

### MICROBIOLOGICAL CHARACTERISTICS

Parameter	Specification	Test Method
Mesophilic aerobic plate count	$< 1,000$ cfu/g	AOAC 990.12 or ICMSF 2da Ed. 1983
E. coli	Absent	ISO 7251:2005
Salmonella	Absent/25g	ICMSF 2da Ed. 1983

### FATTY ACID COMPOSITION


Parameter	Specification	Test Method
Ac. Palmitic C16:0	7.0 - 10.5 %	ISO 5508:1990
Ac. Stearic C18:0	1.5 - 4.0 %	ISO 5508:1990
Ac. Oleic C 18:1 (Omega 9)	12.0 - 20.0 %	ISO 5508:1990
Ac. Linoleic C18:2 (Omega 6)	60.0 - 77.0 %	ISO 5508:1990
Ac. Alpha Linolenic (Omega 3)	0.0 - 5.0 %	ISO 5508:1990

\*The values are based on internal historical data of Agroindustrias Osho

### NUTRITIONAL CHARACTERISTICS (Average values for 100g of product)

Parameter	Specification	Unit
Total Calories	900.00	kcal/100g
Calories from fat	900.00	kcal/100g
Total Fat	100.00	g/100g
Saturated Fat	13.40	g/100g
Polyunsaturated Fat	70.80	g/100g
Alpha Linolenic Acid (Omega 3)	0.40	g/100g
Linoleic Acid (Omega 6)	70.40	g/100g
Monounsaturated Fat	15.70	g/100g
Oleic Acid (Omega 9)	15.40	g/100g
Trans Fat	0.00	g/100g
Cholesterol	0.00	mg/100g
Sodium	0.00	mg/100g
Total Carbohydrate	0.00	g/100g
Dietary Fiber	0.00	g/100g
Total Sugars	0.00	g/100g
Added Sugar	0.00	g/100g
Protein	0.00	g/100g
Vitamin D	0.00	ug/100g
Calcium	0.00	mg/100g
Iron	0.00	mg/100g
Potassium	0.00	mg/100g

### BULK PACKAGING

Packaging	Laminated Steel Drum	HDPE Drum	HDPE Drum
Photo			
Net Weight	208 LT / 192 kg	25 LT / 23 kg	22 LT / 20 kg
Gross Weight	208.4 kg	24.26 kg	21.1 kg
Packaging Dimension	(L) 58.3cm x (W) 58.3cm x (H) 88.0cm	(L) 29.5cm x (W) 24.0cm x (H) 42.5cm	(L) 29.5cm x (W) 24.0cm x (H) 47cm
Packaging Specification	Laminated steel food grade / Nitrogen flushed	HDPE 100% Virgin / Nitrogen flushed	HDPE 100% Virgin / Nitrogen flushed
Heat treated Pallets ISPM15	832 LT / 768 kg (4 drums)	800 LT / 736 kg (32 drums)	704 LT / 640 kg (32 drums)
Pallet Dimension	1.2m x 1.2m x 1.05m	1.0m x 1.2m x 1.05m	1.0m x 1.2m x 1.15m
Container Class A 20"	5,824 LT / 5,376 kg (28 drums)	8,000 LT / 7,360 kg (320 drums)	7,040 LT / 6,400 kg (320 drums)
Container Class A 40"	11,648 LT / 10,752 kg (56 drums)	16,000 LT / 14,720 kg (640 drums)	14,080 LT / 12,800 kg (640 drums)

### RETAIL PACKAGING

Packaging	Green Glass Bottle of 250ml - Round	Green Glass Bottle of 250ml - Square	Green Glass Bottle of 200ml - Square
Photo			
Net Weight	230g (250ml)	230g (250ml)	184g (200ml)
Gross Weight	502g	500g	384g
Bottle Dimension	(H) 232mm x (W) 49.8mm	(H) 211mm x (W) 47.4mm	(H) 193.5mm x (W) 45mm
Packaging Specification	Green glass bottle with pilfer proof aluminum screw gold cap	Green glass bottle with pilfer proof aluminum screw gold cap	Green glass bottle with pilfer proof aluminum screw gold cap
Box (Cardboard)	12 bottles	12 bottles	12 bottles
Gross Weight	6.5kg	6.5kg	5.0kg

Box Dimension	(L) 24.0cm x (W) 18.5cm x (H) 27.5cm	(L) 24.0cm x (W) 18.5cm x (H) 27.5cm	(L) 21.0cm x (W) 16.0cm x (H) 21.5cm
Heat treated Pallets ISPM15	1,440 bottles (120 boxes)	1,440 bottles (120 boxes)	1,800 bottles (150 boxes)
Pallet Dimension	1.0m x 1.2m x 1.53m	1.0m x 1.2m x 1.53m	1.0m x 1.2m x 1.25m
Container Class A 20"	14,400 (1,200 boxes)	14,400 (1,200 boxes)	18,000 (1,500 boxes)
Container Class A 40"	28,800 (2,400 boxes)	28,800 (2,400 boxes)	36,000 (3,000 boxes)

\*All packaging materials in accordance with the current versions of the FDA and EU regulations and the guidelines of the FDA and EU for food packaging.

### CONTENT OF LABELLING

Product Name	Expiration Date	Kosher Logo (if applicable)
Lot Number	Gross Weight	Country of Origin
Presentation	Net Weight	Exporter Information
Production Date	Organic Logos (if applicable)	Client Name and PO#

\*Label information can be customized upon client requirement.

### PRIVATE LABEL SERVICES

We offer private label services to our clients to produce under their own brand name and packaging any of our superfoods and specialty oils or to create a new formulation based on their needs and specifications.

